

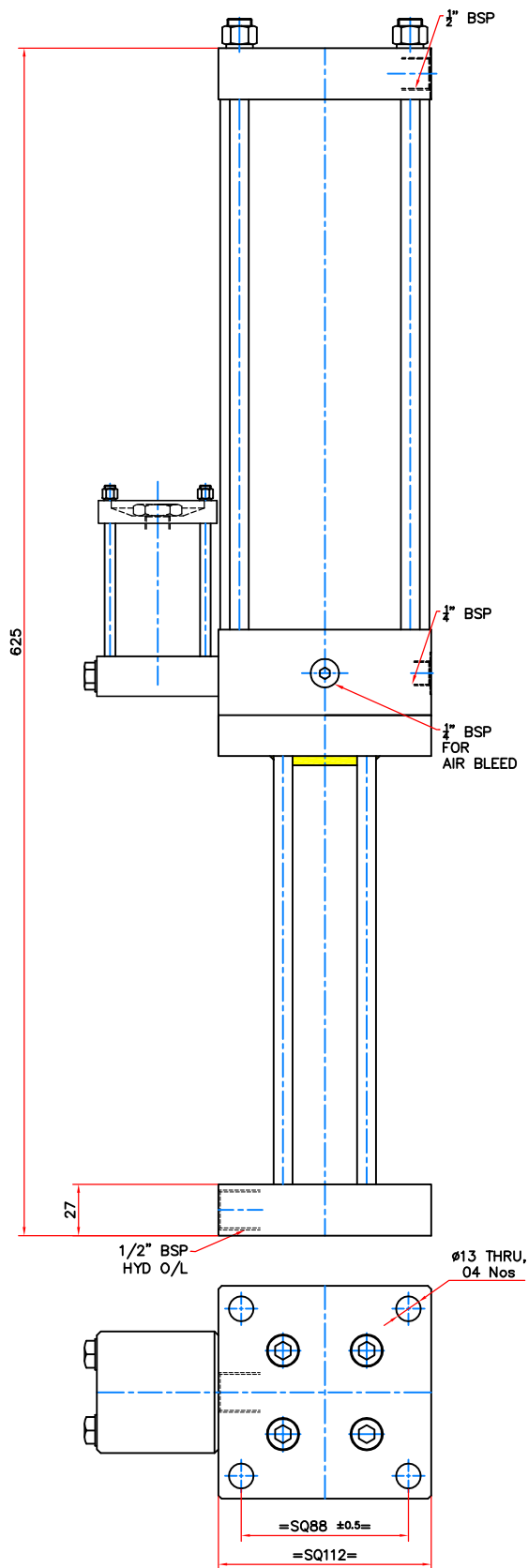
A

B

C

D

DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



▽	50	✓	N12
▽	25	✓	N11
▽	12.5	✓	N10
▽	6.3	✓	N9
▽	3.2	✓	N8
▽	1.6	✓	N7
▽	0.8	✓	N6
▽	0.4	✓	N5
▽	0.2	✓	N4
▽	0.1	✓	N3
▽	0.05	✓	N2
▽	0.025	✓	N1
Surface Finish	Ra Value—μ		Roughness No.

Unspecified m/c deviations (med to IS 2102)		
Linear—Length or Diameter		
Over	Upto & inc.	TOL
—	6	±0.1
6	30	±0.2
30	120	±0.3
120	315	±0.5
315	1000	±0.8
1000	2000	±1.2
Length of shorter side of angle		
Over	Upto & inc.	TOL
—	6	±1°
6	30	±30'
30	120	±20'
120	315	±10'

TITLE		HYDRO—PNEUMATIC INTENSIFIER DOUBLE ACTING			
MODEL		1330—064—100		Note: Remove all sharp corners 0.5x45° All dimensions are in mm unless specified	
BORE		Ø100	QTY		
ROD		Ø25	SCALE	NTS	
OIL OUTPUT		100 cc	DRAWN	SKH	19/02/16
INT. RATIO		1:16	CHKD	RBP	19/02/16
MOUNTING		FRONT FLANGE	APPD	RBP	19/02/16
RATED PR.		7 kg/cm ²	ALTERATION		

Preac
FLUID POWER

PRECISION ENGINEERING ACCESSORIES
PEENYA BANGALORE-58 INDIA

A

B

C

D