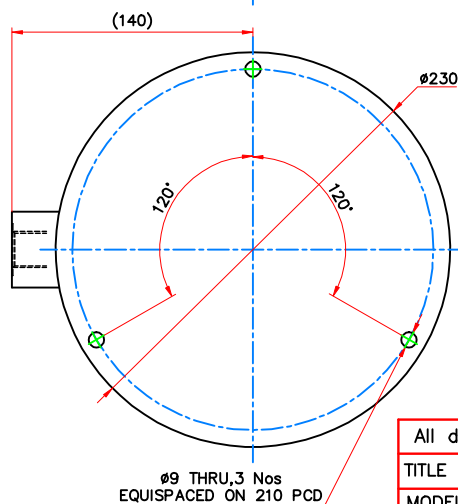
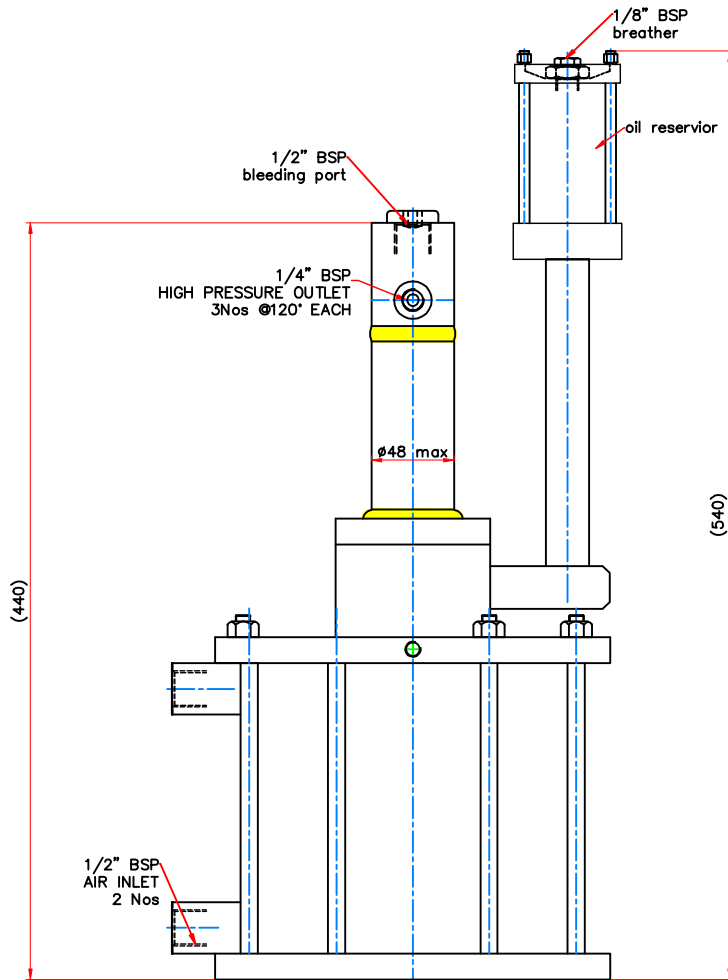



DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



Surface Finish	50
Ra Value- μ	25
Roughness No.	12.5
	6.3
	3.2
	1.6
	0.8
	0.4
	0.2
	0.1
	0.05
	0.025
	N1
	N2
	N3
	N4
	N5
	N6
	N7
	N8
	N9
	N10
	N11
	N12

All dimensions are in mm unless specified					Unspecified m/c deviations (med to IS 2102)		
TITLE		HYDRO—PNEUMATIC INTENSIFIER DOUBLE ACTING			Linear—Length or Diameter		
MODEL		6110—204			Over	Upto & Inc.	TOL
INT. RATIO		1:64			—	6	±0.1
OIL OUTPUT		40cc			6	30	±0.2
		PROJECTION 3rd ANGLE					
		MOUNTING			AS PER DRAWING		
		RATED PR.			7 kg/cm ²		
SCALE		NTS			TEST PR.		
					10 kg/cm ²		
DRN	RBP	11/01/16					
CHKD	RKS	11/01/16					
APPD	RKS	11/01/16					
					Length of shorter side of angle		
					Over	Upto & inc.	TOL
					—	6	±1°
					6	30	±30°
					30	120	±20°
					120	315	±10°
PRECISION ENGINEERING ACCESSORIES							
				PEENYA		BANGALORE	