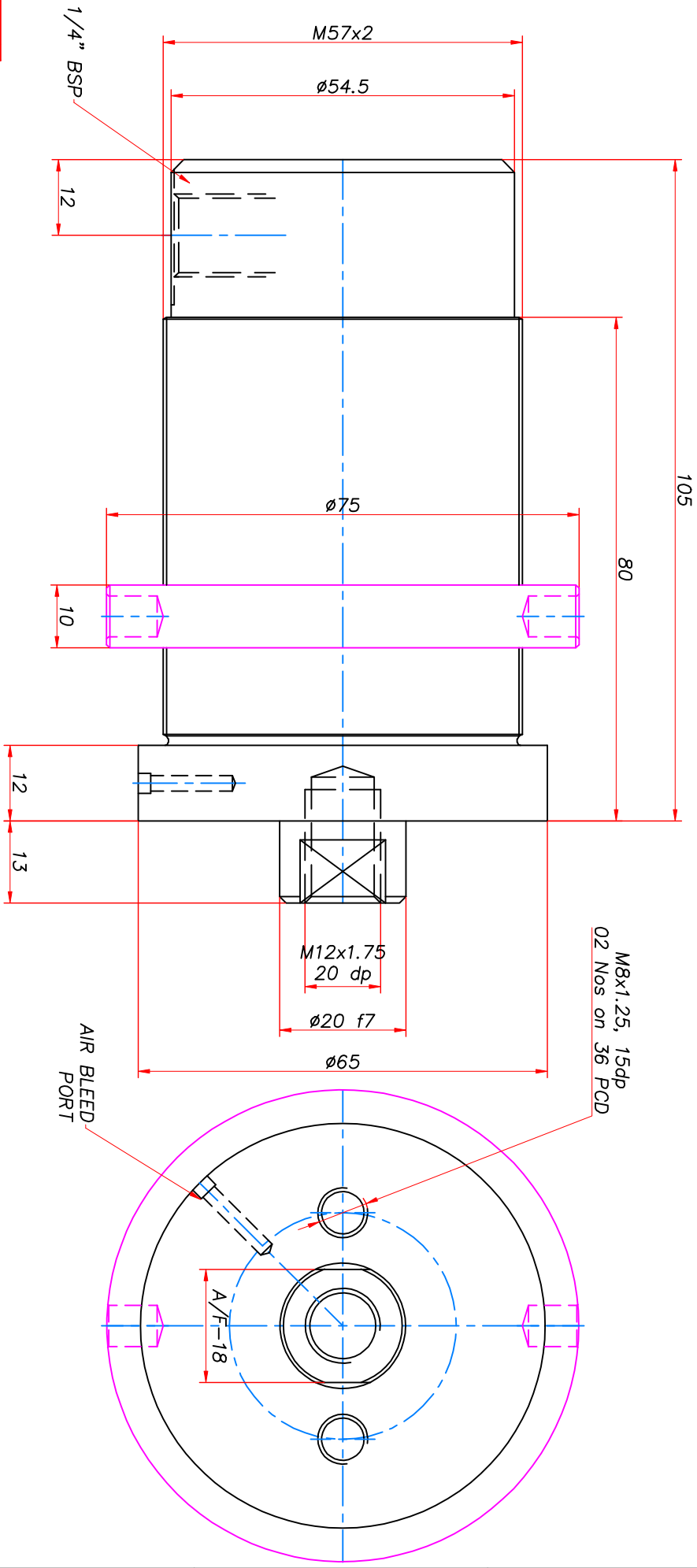


DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



NOTE:	
4411-412	CYLINDER
4411-409	LOCK NUT

All dimensions are in mm unless specified				Unspecified m/c deviations (med to IS 2102)	
TITLE	THREADED BODY CYLDR SINGLE ACTING SPRING RETURN			Linear—Length or Diameter	
MODEL	4411-412 & 4411-409			Over	Up to & inc. TOL
BORE SIZE	$\phi 40$	PROJECTION	$\phi 40$	6	$\pm 0.1$
P.R. SIZE	$\phi 20$	3rd ANGLE	$\phi 20$	30	$\pm 0.2$
STROKE	25	MOUNTING	THREADED BODY	120	$\pm 0.3$
CUSHIONING	NIL	RATED PR.	200 kg/cm <sup>2</sup>	315	$\pm 0.5$
SCALE	NTS	TEST PR.	300 kg/cm <sup>2</sup>	1000	$\pm 0.8$
DRN	11/01/16	BREAK WAY PR.	-----	2000	$\pm 1.2$
CHKD	11/01/16	PRECISION ENGINEERING ACCESSORIES			
APPD	11/01/16	PEENTYA BANGALORE			