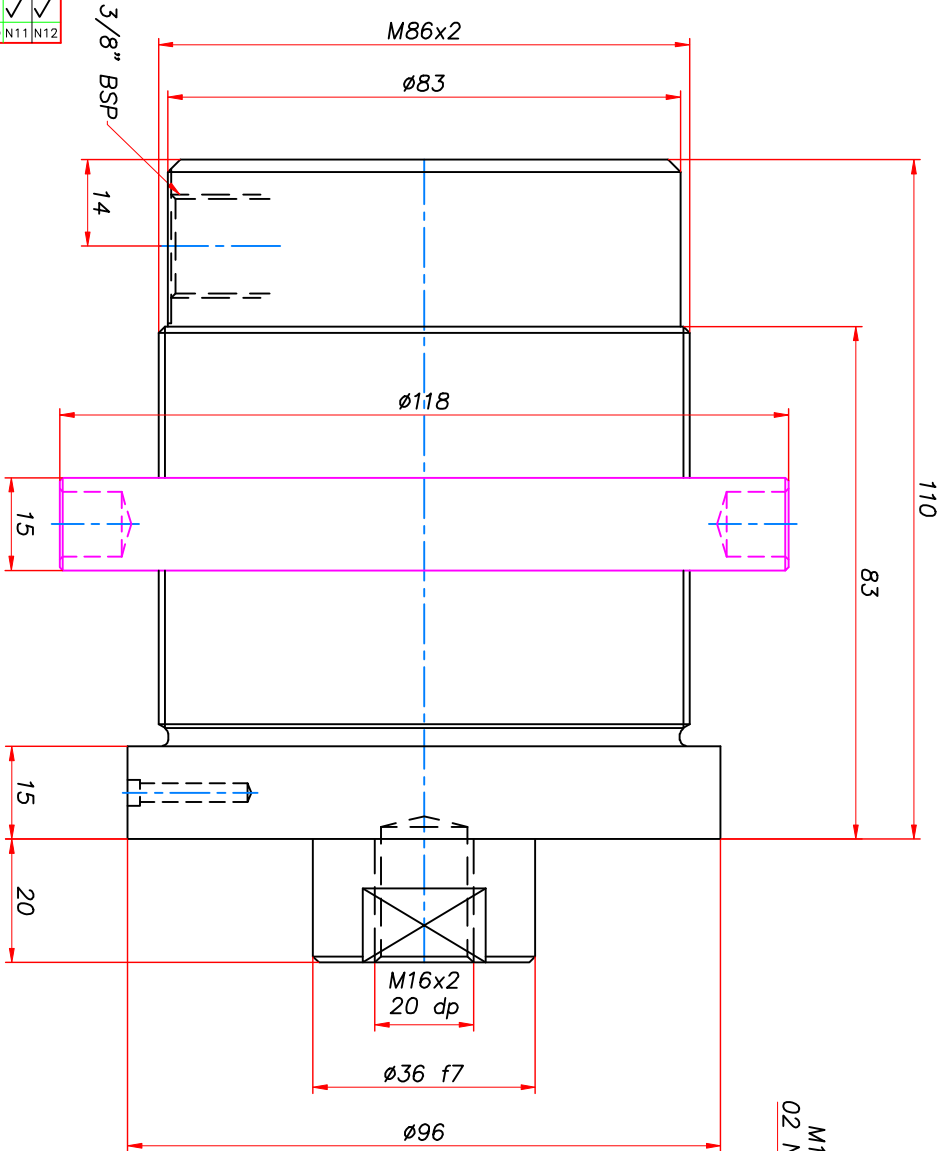


DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



NOTE:	
4411-611	CYLINDER
4411-609	LOCK NUT

Surface Finish	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
Ra Value-μ	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Roughness No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12

All dimensions are in mm unless specified										Unspecified m/c deviations (reed to IS 2102)		
TITLE	THREADED BODY CYLDR SINGLE ACTING SPRING RETURN									Linear—Length or Diameter	Over	Up to
MODEL	4411-611 & 4411-609									Over	& Inc.	TOL
BORE SIZE	φ63	PROJECTION								6	30	±0.1
P.R SIZE	φ36	3rd ANGLE								30	120	±0.2
STROKE	25	MOUNTING								120	315	±0.3
CUSHIONING	NIL	MIN PR.								315	1000	±0.5
SCALE	NTS	MAX PR.								1000	2000	±0.8
DRN	11/01/16	BREAK WAY PR.								Length of shorter side of angle	±1.2	
CHKD	RBP									Over	& Inc.	TOL
APPD	RBP									6	30	±1°
	11/01/16									30	120	±50°
										120	315	±20°
										315		±10°

PRECISION ENGINEERING ACCESSORIES
PEENTYA BANGALORE