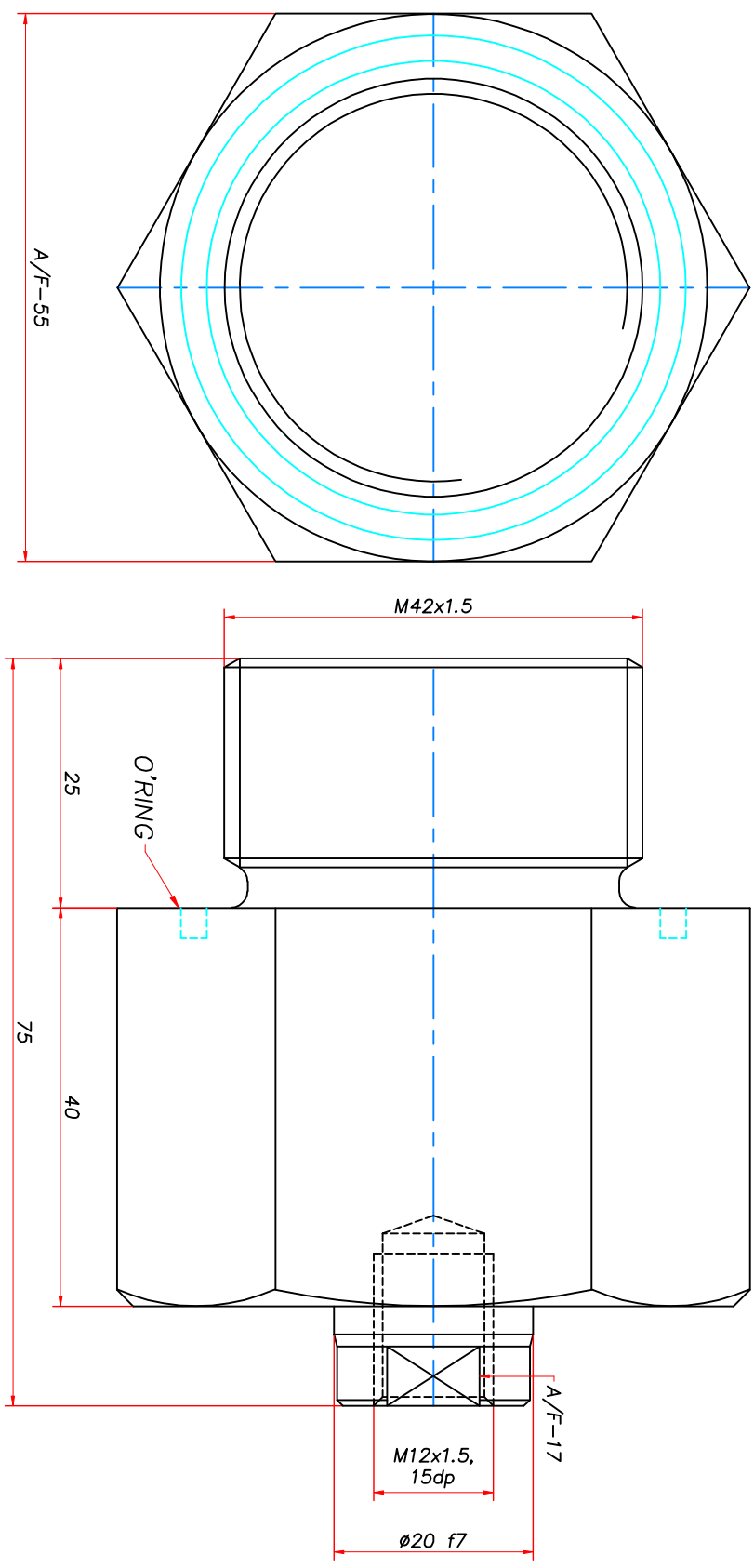



DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



Surface Finish		▽▽▽			▽▽			▽			▽			▽			▽		
Ra Value-μ		0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50						
		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
Roughness No.		N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12						

All dimensions are in mm unless specified										Unspecified m/c deviations (med to IS 2102)			
TITLE		MANIFOLD CYLINDER SINGLE ACTING SPRING RETURN								Linear—Length or Diameter			
MODEL		4430-911								Over Up to & inc. TOL			
BORE SIZE		φ32		PROJECTION						— 6 30 ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2			
P.R. SIZE		φ20		3rd ANGLE						30 120 315 1200 315 1000 ±0.8 ±1.2			
STROKE		16		MOUNTING		MANIFOLD				Length of shorter side of angle			
CUSHIONING		NIL		MIN PR.		10 kg/cm <sup>2</sup>				Over Up to & inc. TOL			
SCALE		NTS		MAX PR.		200 kg/cm <sup>2</sup>				— 6 30 ±0.1 ±0.2 ±0.5 ±0.8 ±1.2			
DRN		SKH		11/01/16		BREAK WAY PR.		-----		30 120 315 ±10			
CHKD		RBP		11/01/16		PRECISION ENGINEERING ACCESSORIES							
APPD		RBP		11/01/16		PEENTYA BANGALORE							