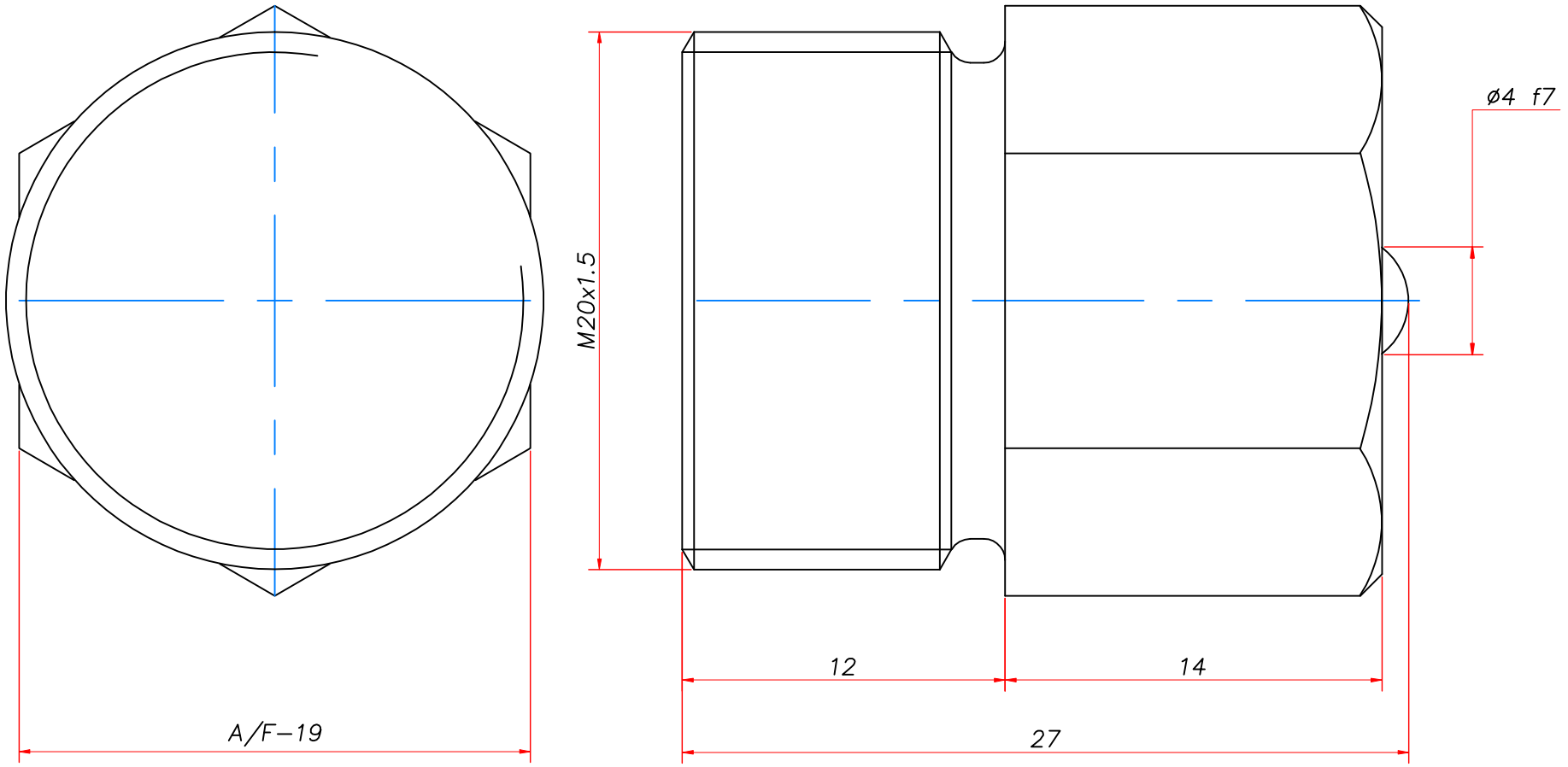
DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



Surface Finish	Ra Value-μ	Roughness No.
	50	N12
	25	N11
	12.5	N10
	6.3	N9
	3.2	N8
	1.6	N7
	0.8	N6
	0.4	N5
	0.2	N4
	0.1	N3
	0.05	N2
	0.025	N1

All dimensions are in mm unless specified

TITLE	MANIFOLD CYLINDER SINGLE ACTING SPRING RETURN		
MODEL	4430-011		
BORE SIZE	ø8	PROJECTION 3rd ANGLE	
P.R SIZE	ø4		
STROKE	4	MOUNTING	MANIFOLD
CUSHIONING	NIL	MIN PR.	10 kg/cm²
SCALE	NTS	MAX PR.	200 kg/cm²
DRN	SKH	11/01/16	BREAK WAY PR. ------
CHKD	RBP	11/01/16	
APPD	RBP	11/01/16	

Unspecified m/c deviations (med to IS 2102)

Linear-Length or Diameter		
Over	Upto & inc.	TOL
–	6	±0.1
6	30	±0.2
30	120	±0.3
120	315	±0.5
315	1000	±0.8
1000	2000	±1.2

Length of shorter side of angle		
Over	Upto & inc.	TOL
–	6	±1'
6	30	±30'
30	120	±20'
120	315	±10'

PRECISION ENGINEERING ACCESSORIES
PEENYA BANGALORE