

Technical drawing of a mechanical part, showing a top view and a side view.

Top View:

- The part has a hexagonal outer shape.
- Concentric circles are shown, with the outermost circle labeled $\phi 8 \pm 0.015$.
- A central crosshair indicates the center of the part.
- A dimension line indicates a distance of $A/F-24$ from the center to the outer edge.

Side View:

- The part is a cylinder with a central hole.
- The hole is labeled $M20 \times 1.5$.
- The total height of the part is 27 .
- The height of the central hole is 12 .
- The height of the flange is 14 .
- An O-ring is shown on the flange, labeled "O'RING".
- The bottom view shows a hexagonal shape with a central crosshair.

All dimensions are in mm unless specified			Unspecified m/c deviations (med to 15 2102)		
TITLE		MANIFOLD CYLINDER SINGLE ACTING SPRING RETURN		Linear—Length or Diameter	
MODEL	4430—111		Over	Up to & inc.	TOL
BORE SIZE	ø12	PROJECTION	—	6	±0.1
P.R. SIZE	ø8	3rd ANGLE	6	30	±0.2
STROKE	4	MOUNTING	30	120	±0.3
CUSHIONING	NIL	MIN. P.R.	120	315	±0.5
SCALE	NTS	MAX. P.R.	315	1000	±0.8
DRN	11/01/16	BREAK WAY P.R.	1000	2000	±1.2
SKH	11/01/16	-----	Length of shorter side of angle		
RBP	11/01/16	PRECISION ENGINEERING ACCESSORIES	Over	Up to & inc.	TOL
RBP	11/01/16		—	6	±1.
APPD	11/01/16		6	30	±30'
			30	120	±20'
			120	315	±10'
					120