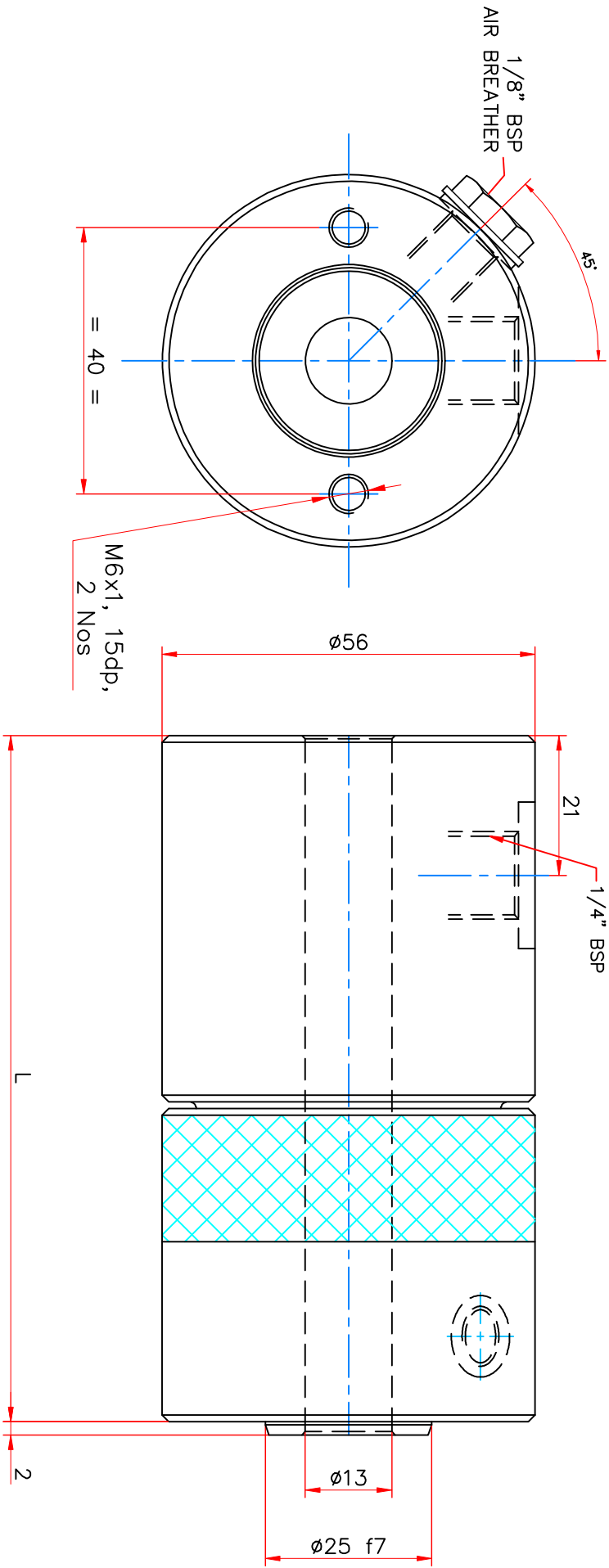



DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



SPECIFICATION TABLE			
SL. No.	MODEL CODE	STROKE	L
1	4610-211	25	103
2	4610-212	50	160

Surface Finish	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
Ra Value- μ	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Roughness No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12

All dimensions are in mm unless specified			
TITLE	HYDRAULIC HOLLOW PISTON CYLINDER SINGLE ACTING SPRING RETURN		
MODEL	4610-212 & 4610-213		
BORE SIZE	ø40	PROJECTION 3rd ANGLE	
P.R. SIZE	ø25		
STROKE	REFER SPECIFICATION TABLE	MOUNTING	AS PER DRAWING
SCALE	NTS	MINIMUM WORKING PRESSURE	5 kg/cm ²
		MAXIMUM WORKING PRESSURE	210 kg/cm ²
DRN	RBP 11/01/16	PRECISION ENGINEERING ACCESSORIES	
CHKD	RKS 11/01/16		
APPD	RKS 11/01/16		
PERIYTA BANGALORE			

Unspecified m/c deviations (ref to IS 2102)			
Linear - length or diameter	Over	Up to 6 mm	TOL
6	30	±0.1	
30	120	±0.2	
120	315	±0.5	
315	1000	±0.8	
1000	2000	±1.2	
Length of shorter side of angle	Over	Up to 6 mm	TOL
6	30	±1°	
30	120	±30°	
120	315	±20°	
315	1000	±10°	