


All dimensions are in mm unless specified				Unspecified m/c deviations (med to IS 2102)	
TITLE		UNIVERSAL CLAMPING CYLINDER DOUBLE ACTING		Linear—Length or Diameter	
MODEL		4710—221		Over	Up to & Inc. TOL
BORE SIZE		Ø25		—	6 ±0.1
P.R SIZE		Ø12		6	30 ±0.2
STROKE		32		30	120 ±0.3
				120	315 ±0.5
		MOUNTING	AS PER DRG.	315	1000 ±0.8
		MIN. WORKING PR.	5 kg/cm <sup>2</sup>	1000	2000 ±1.2
SCALE		NTS	MAX. WORKING PR.	Length of shorter side of angle	
			210 kg/cm <sup>2</sup>	Over	Up to & Inc. TOL
DRN	RBP	15/12/15		—	6 ±1°
CHKD	RBP	15/12/15		6	30 ±30°
APPD	RBP	15/12/15		30	120 ±20°
				120	315 ±10°
<b>PRECISION ENGINEERING ACCESSORIES</b> PEENYA BANGALORE					