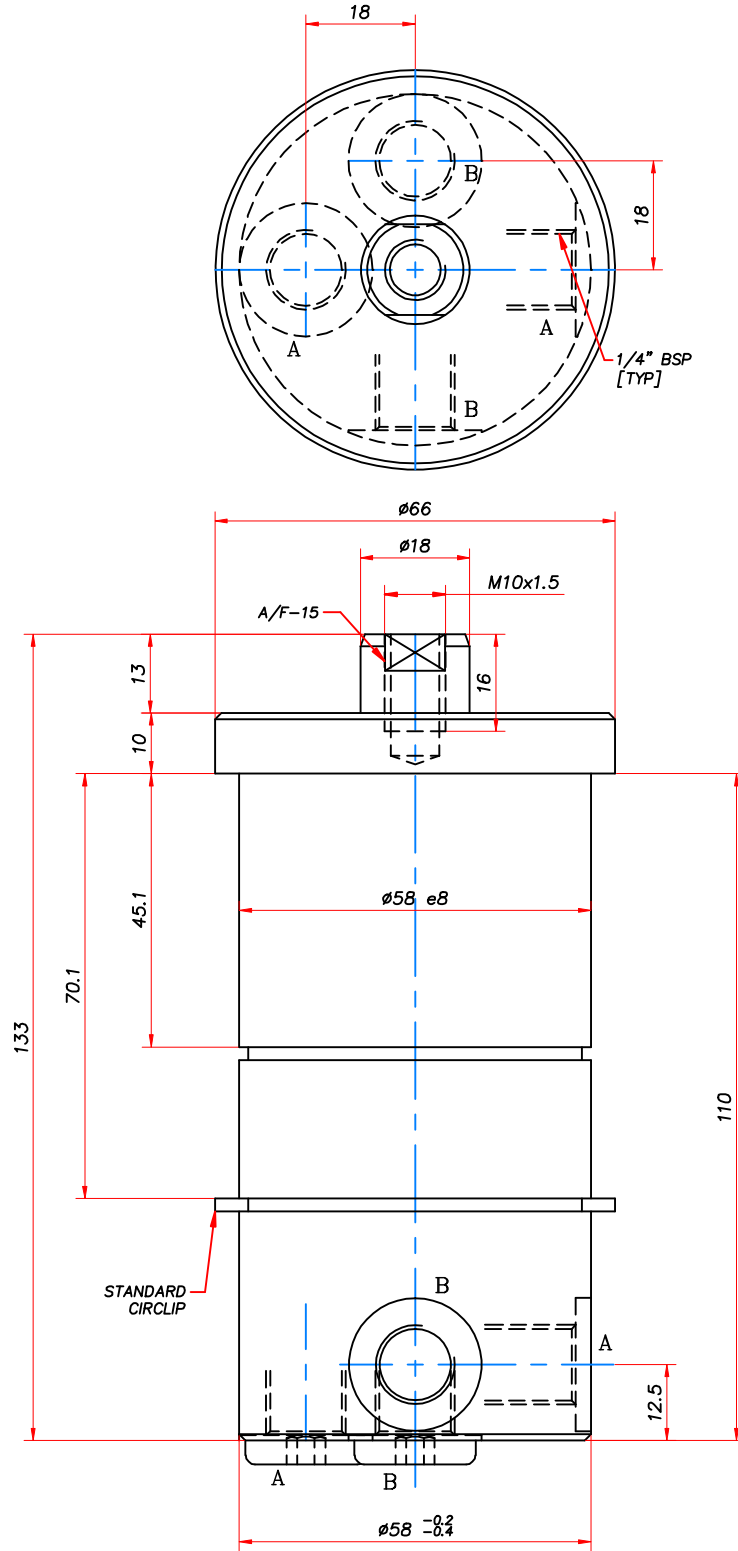



DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



Surface Finish	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
Ra Value-μ	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Roughness No.	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

All dimensions are in mm unless specified					Unspecified m/c deviations (med to IS 2102)		
TITLE		UNIVERSAL CLAMPING CYLINDER DOUBLE ACTING			Linear-Length or Diameter		
MODEL		4710-321			Over	Upto & inc.	TOL
BORE SIZE		Ø32	PROJECTION 3rd ANGLE		-	6	±0.1
P.R SIZE		Ø18			6	30	±0.2
STROKE		40			30	120	±0.3
SCALE		NTS	MIN. WORKING PR.	5 kg/cm ²	120	315	±0.5
DRN		RBP	MAX. WORKING PR.	210 kg/cm ²	315	1000	±0.8
CHKD		RBP			1000	2000	±1.2
APPD		RBP			Length of shorter side of angle		
					Over	Upto & inc.	TOL
					-	6	±1°
					6	30	±30°
					30	120	±20°
					120	315	±10°
PRECISION ENGINEERING ACCESSORIES							
PEENYA				BANGALORE			