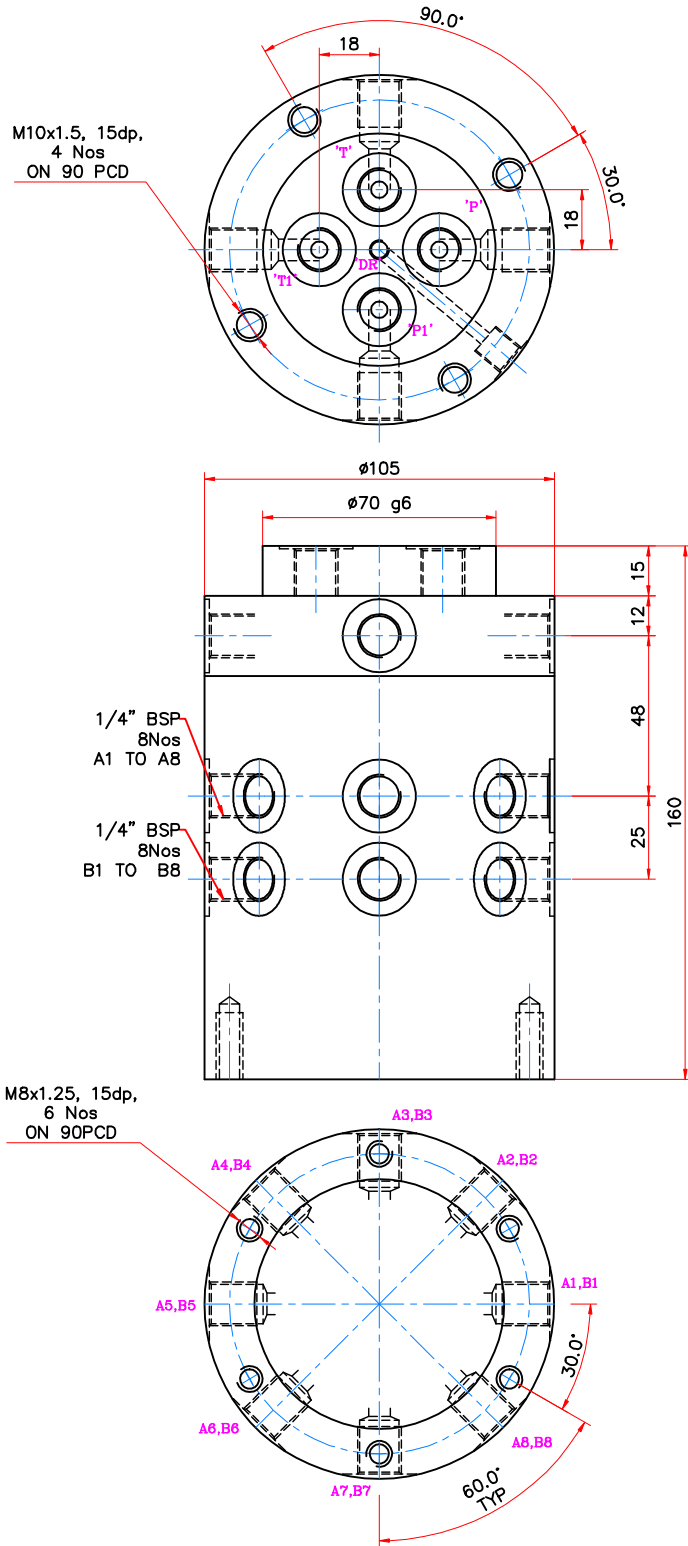


DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



Surface Finish	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
Ra Value-μ	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Roughness No.	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

All dimensions are in mm unless specified				Unspecified m/c deviations (med to IS 2102)		
TITLE		HYDRAULIC ROTARY VALVE FOR DOUBLE ACTING		Linear-Length or Diameter		
MODEL		5210-1428		Over	Upto & inc.	TOL
STATIONS		8 Nos		-	6	±0.1
MAX. RPM		5		6	30	±0.2
PORT SIZE		1/4" BSP		30	120	±0.3
PROJECTION		3rd ANGLE		120	315	±0.5
SCALE		NTS		315	1000	±0.8
DRN		RBP		1000	2000	±1.2
CHKD		APPD		Length of shorter side of angle		
MIN. WORKING PR.		10 kg/cm <sup>2</sup>		Over	Upto & inc.	TOL
MAX. WORKING PR.		210 kg/cm <sup>2</sup>		-	6	±1°
PRECISION ENGINEERING ACCESSORIES		PEENYA BANGALORE		6	30	±30°
				30	120	±20°
				120	315	±10°