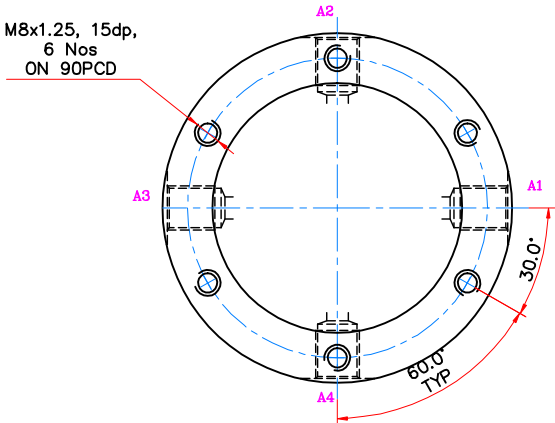
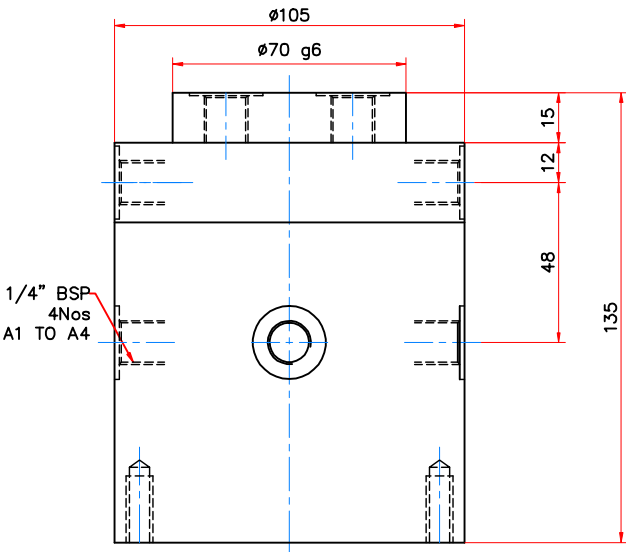
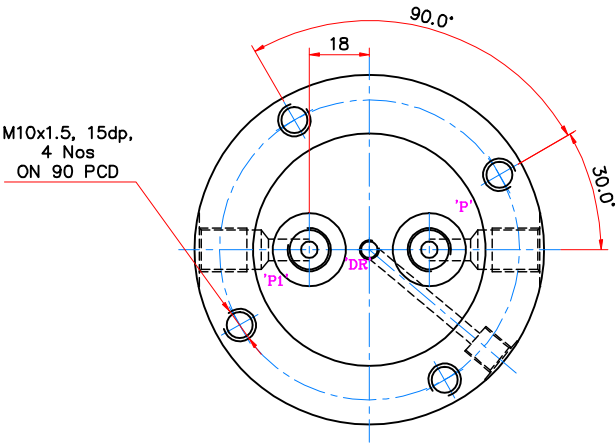


DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



Surface Finish	50
Ra Value-μ	25
Roughness No.	12.5
	6.3
	3.2
	1.6
	0.8
	0.4
	0.2
	0.1
	0.05
	0.025
	N1
	N2
	N3
	N4
	N5
	N6
	N7
	N8
	N9
	N10
	N11
	N12

All dimensions are in mm unless specified				Unspecified m/c deviations (med to IS 2102)		
TITLE HYDRAULIC ROTARY VALVE FOR SINGLE ACTING				Linear-Length or Diameter		
MODEL 5210-1414				Over	Upto & inc.	TOL
STATIONS 4 Nos				-	6	±0.1
MAX. RPM 5				6	30	±0.2
PORT SIZE 1/4" BSP				30	120	±0.3
PROJECTION 3rd ANGLE				120	315	±0.5
MIN. WORKING PR. 10 kg/cm <sup>2</sup>				315	1000	±0.8
MAX. WORKING PR. 210 kg/cm <sup>2</sup>				1000	2000	±1.2
SCALE NTS				Length of shorter side of angle		
DRN RBP 15/12/15				Over	Upto & inc.	TOL
CHKD RBP 15/12/15				-	6	±1°
APPD RBP 15/12/15				6	30	±30°
PRECISION ENGINEERING ACCESSORIES				30	120	±20°
PEENYA BANGALORE				120	315	±10°