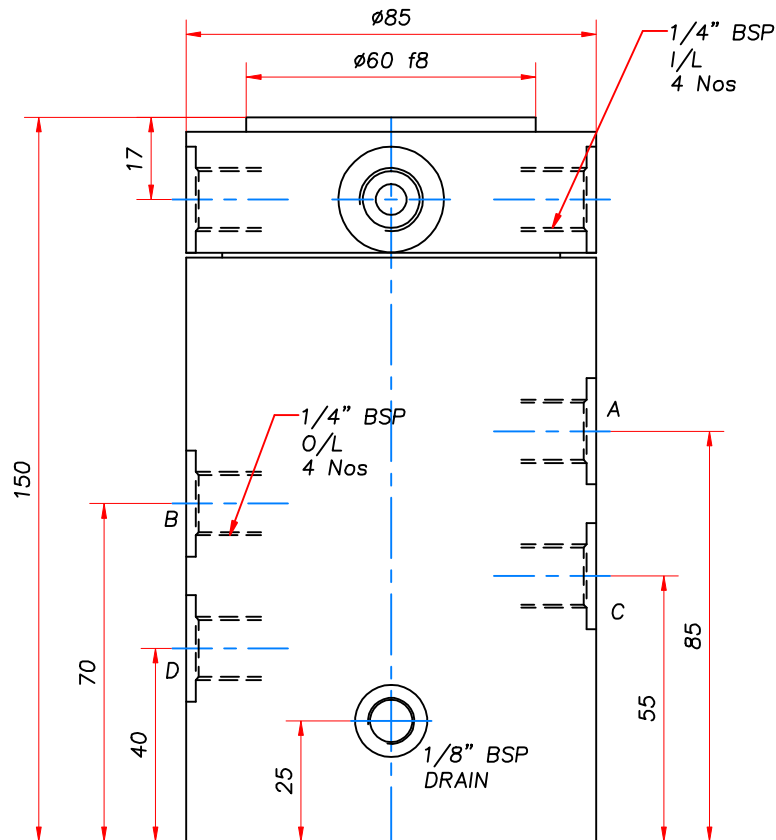
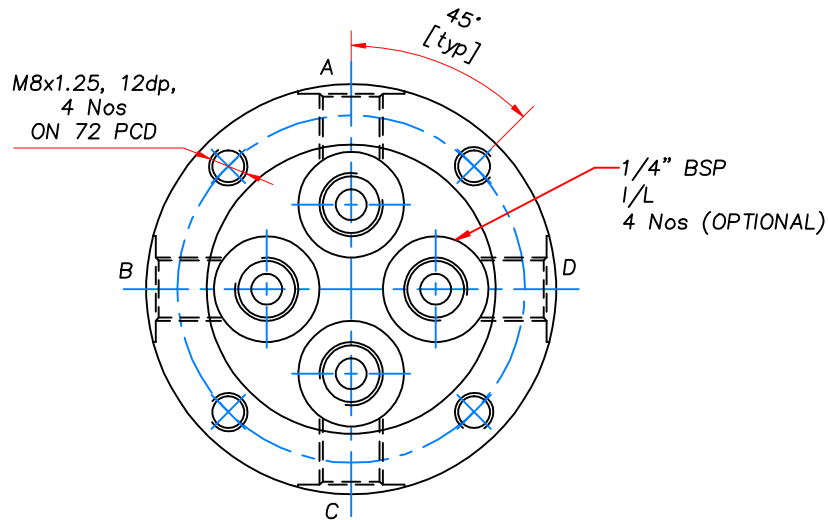



DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



~	50	✓
▽	25	✓
▽	12.5	✓
▽	6.3	✓
▽	3.2	✓
▽	1.6	✓
▽	0.8	✓
▽	0.4	✓
▽	0.2	✓
▽	0.1	✓
▽	0.05	✓
▽	0.025	✓
Surface Finish	Ra Value—μ	
	Roughness No.	
	N1	✓
	N2	✓
	N3	✓
	N4	✓
	N5	✓
	N6	✓
	N7	✓
	N8	✓
	N9	✓
	N10	✓
	N11	✓
	N12	✓

All dimensions are in mm unless specified					Unspecified m/c deviations (med to IS 2102)		
TITLE		HYDRAULIC ROTARY COUPLING			Linear—Length or Diameter		
MODEL		510—244			Over	Upto & inc.	TOL
					—	6	±0.1
No. OF PORTS	IN	4	PROJECTION 3rd ANGLE		6	30	±0.2
					30	120	±0.3
	OUT	4			120	315	±0.5
					315	1000	±0.8
PORT SIZE		1/4" BSP			1000	2000	±1.2
MAX. RPM		50			Length of shorter side of angle		
					Over	Upto & inc.	TOL
SCALE		NTS			—	6	±1'
DRN		RBP			6	30	±30'
CHKD		RBP			30	120	±20'
APPD		RBP			120	315	±10'
PRECISION ENGINEERING ACCESSORIES							
PEENYA					BANGALORE		