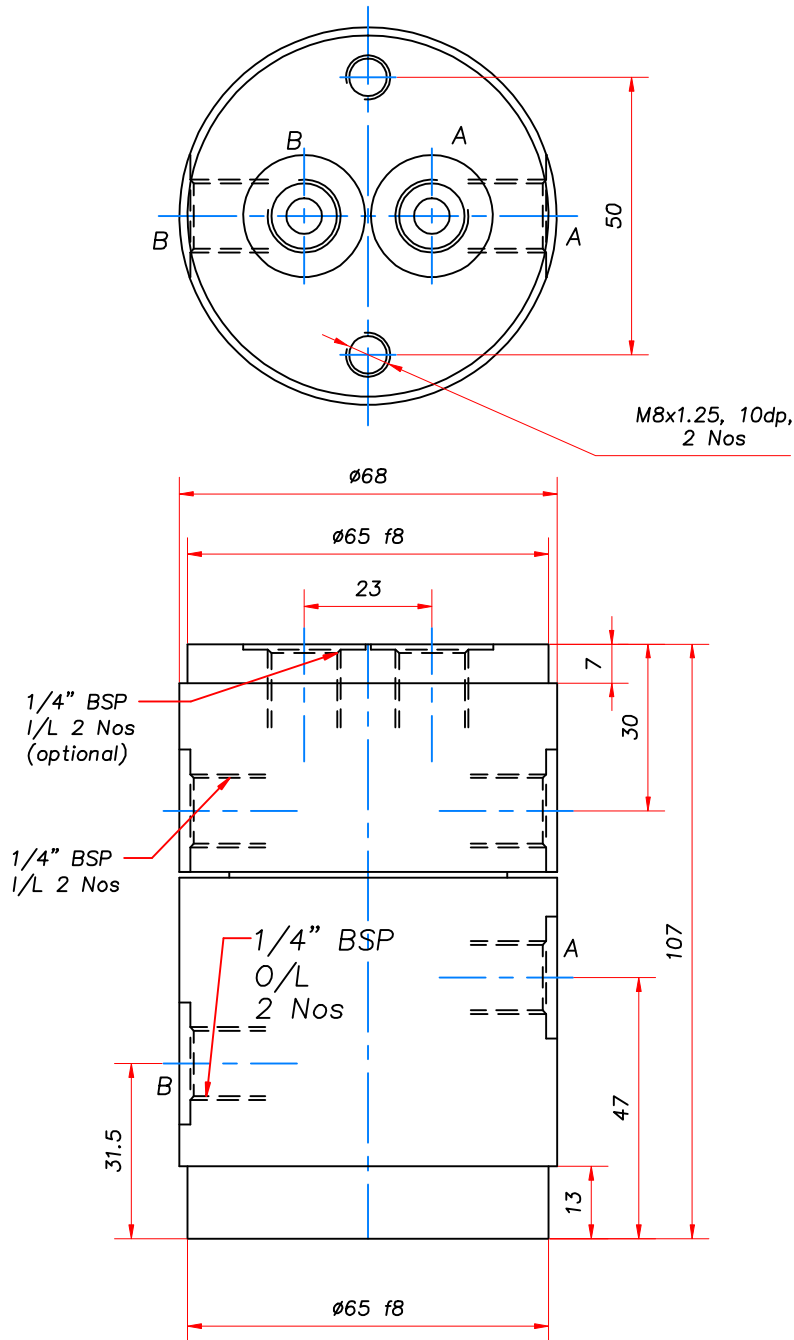



DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



Surface Finish	50
Ra Value-μ	25
Roughness No.	12.5
	6.3
	3.2
	1.6
	0.8
	0.4
	0.2
	0.1
	0.05
	0.025
	N1
	N2
	N3
	N4
	N5
	N6
	N7
	N8
	N9
	N10
	N11
	N12

All dimensions are in mm unless specified					Unspecified m/c deviations (med to IS 2102)			
TITLE		HYDRAULIC ROTARY COUPLING			Linear-Length or Diameter			
MODEL		510-222			Over	Upto & Inc.	TOL	
No. OF PORTS	IN	2	PROJECTION 3rd ANGLE		-	6	±0.1	
	OUT	2			6	30	±0.2	
					30	120	±0.3	
					120	315	±0.5	
					315	1000	±0.8	
PORT SIZE		1/4" BSP			1000	2000	±1.2	
MAX. RPM		100			Length of shorter side of angle			
SCALE		NTS			Over	Upto & Inc.	TOL	
DRN		RBP	15/12/15			-	6	±1"
CHKD		RBP	15/12/15			6	30	±30"
APPD		RBP	15/12/15			30	120	±20"
					120	315	±10"	
PRECISION ENGINEERING ACCESSORIES								
				PEENYA		BANGALORE		